

CALL DIM. IN MM

REV	DATE	ALTERED	REV	DATE	ALTERED	ADDITIONAL INFORMATION
06	29.07.08	CHECKED			CHECKED	STATUS OF DRAWING
DRAWING RETRACED.						DISTRIBUTION OF PRINTS

SPECIAL INSTRUCTIONS:-

1. FOR SWEATING/TINNING (FLEXIBLES)

- 1.1 CLEAN INDIVIDUAL SHEET ELECTRO-TINNED 4 TO 5 MICRON AS PER SPEC. NO. 7610B TO A SURFACE AS PER FIG - 1.
- 1.2 CLAMP TOGETHER REQUIRED NO. OF PARALLEL STRIPS, APPLY FLUX, DIP IN TO SOLDERING BATH CONTAINING 60% TIN AND 40% LEAD. REMOVE THE BUNCH FROM BATH, SHAKE IT WELL TO REMOVE EXCESS MATERIAL, PRESS IT WELL TO GET REQUIRED THICKNESS, GROUND THE EDGE AFTER SOLDERING, REFIL IF CAVITIES ARE LEFT ON EDGE, GROUND/BUFF THE EDGE SMOOTHLY.

2. FOR CONDUCTOR PALM AND OTHER ITEM(TO SPEC. NO. AA0673613)

- 2.1 HANDLE CAREFULLY TO AVOID DENTS ETC, SKIM CUT IF DENTS ARE VISIBLE. SILVER PLATE 13 TO 15 MICRON THICKNESS TO THE REQUIRED LENGTH AS PER FIG - 1.

3. HANDLING:

- 3.1 SILVER PLATED SURFACE TO BE COVERED BY COTTON/ ASBESTOS TAPE AFTER SILVER PLATING.
- 3.2 TAKE PROPER CARE THAT SILVER PLATED SURFACES SHOULD NOT BE DAMAGED WHILE WELDING THE CONDUCTOR.
- 3.3 COTTON/ ASBESTOS TAPE SHOULD NOT BE REMOVED AT ANY STAGE TILL THE CONDUCTORS ARE REQUIRED FOR MAKING THE BOLTED JOINTS AT SITE.

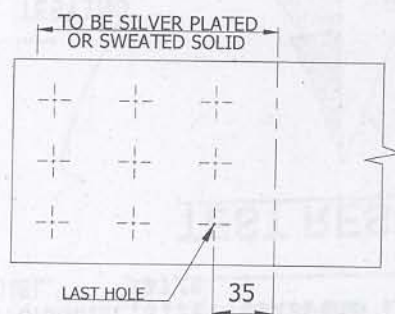


FIG - 1



BHARAT HEAVY ELECTRICALS LTD.
RUDRAPUR

DEPT.	ECC	SCALE	N.T.S.	Wt. [Kg]	NAME	SIGN	DATE
					DRN	VISHAL	29.07.08
					CHD	P.SINGH	29.07.08
					APPD	RK LAL	29.07.08
					REF. TO ASSY. DRG.		ITEM No
					DRAWING NO.		REV.
					4 541 00 00 005		06
					SHEET NO. -03		NO. OF SHEETS -03

TITLE **GEN. INSTRUCTION FOR SWEATING & SILVER PLATING ON COPPER CONDUCTOR & FLEXIBLE**

Ref : BD/RU/AGMO/RC/11-12

Dated : 05-03-2011

Sub : Requisition and Requirement of Copper Flexibles (Braided and Strip) for entering into Rate Contract for the year 2011-12.

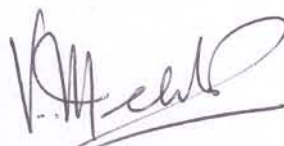
The estimated requirement for Copper Braided and Strip type flexibles with the technical requirements are detailed out in the attached annexure `AA` and `BB`.

Sample drgs. and Annexure `A` is also attached to be send to vendors along with annexure `AA` and `BB`.

All Copper braided flexibles shall be covered in one part. For Copper strip flexibles these will be in two part i.e. up to 100mm width and other from 101mm to 150mm.

All felxibles to be inclusive of tinning. If silver plating is required the same will be given in P.O. and rates to be taken for per SQCM and accordingly as per total area the value will be arrived at.

The R/C to be done on per KG basis for both types of flexibles and rates for Silver Plating on per SQCM basis.



(V. K. Mehta)
AGM(O)

To ;

Manager (MM)

Annexure : AA

COPPER BRAIDED FLEXIBLES :

TOTAL WEIGHT REQUIREMENT OF CU-BRAIDED FLEXIBLES : 70000 KGS.

TOTAL S. P. AREA REQUIREMENT OF FERRULES/TUBES : 3500000 SQCM

- THE WIRE SIZE TO OF 38 SWG.
- THE BRAIDES CAN BE OF 77 SQMM OR 105 SQMM.
- THE NO. OF BRAIDS CAN BE 5 TO 8 NOS.
- COPPER BRAIDS TO BE AS PER AA-12010.
- THE END COPPER FERRULE TUBE (TOTAL 2 NOS PER FLEXIBLE) TO BE 1.5MM THICK AND TO BE AS PER AA-12016. THE TUBE ID AND OD TO BE SELECTED BY VENDOR TO MEET THE REQUIREMENTS OF ANNEXURE-`A`.
- TRIMMING OFF SURPLUS LENGTH AT ENDS TO BE DONE.
- END FERRULE TUBES TO BE TIN PLATED AND RATES TO BE INCLUSIVE .
- IN CASE SILVER PLATING OF FERRULE/TUBE IS CALLED IN P.O. AND REQUIRED, THE SILVER PLATING RATES SHALL BE TAKEN SEPARATELY AS PER SQ.CM RATES AS DECIDED IN R/C. THE S.P. THICKNESS TO BE MIN. 13 MICRONS AND TO BE AS ER DRG.45410000005.
- THE ATTACHED TECHNICAL ANNEXURE `A` AND SAMPLE DRAWINGS ARE ATTCHED FOR REFERENCE TO UNDERSTAND THE VARIOUS TYPES OF CONSTRUCTIONS.

Drgs: 42280916131/32920911191/35415155135/35415151774/
R-00 R-00 R-04 R-03
42510911170/35410811090/
R-00 R-00

Annexure : BB

COPPER STRIP FLEXIBLES :

TOTAL WEIGHT REQUIREMENT OF CU- STRIP FLEXIBLES : 65000 KGS.

(a) FLEX. WIDTH UPTO 100MM : 38000 KGS

(b) FLEX. WIDTH 101MM TO 150 MM : 27000 KGS

TOTAL S.P. AREA REQUIREMENT OF END PORTIONS : 3300000 SQCM

- THE COPPER STRIP FLEXIBLE THICKNESS SHALL BE FROM 12MM TO 19MM.
- THE COPPER STRIP FLEXIBLES TO BE MADE BY HOT FUSION PROCESS.
- THE COPPER STRIPS TO BE OF HIGH ELECTRICAL GRADE.
- EACH COPPER STRIP TO BE 0.4MM THICK AS PER AA - 12009
- HOT FUSED COPPER PORTION WILL BE SUBJECTED TO METALLOGRAPHIC TEST AS A SAMPLE TO VALIDATE THE PROCESS.
- HOT FUSED ENDS TO BE TINNED UP TO 13 MICRONS AND TO BE INCLUSIVE.
- UN HOT FUSED PORTION TO BE PAINTED WITH MATT BLACK PAINT.
- SILVER PLATING AT HOT FUSED ENDS IF REQUIRED AND CALLED IN P.O. SHALL BE DONE AND SHALL BE ACCOUNTED SEPARATELY ON THE BASIS OF PER SQCM RATES .
- TRIMMING OFF SURPLUS LENGTH AFTER FORMING AT ENDS TO BE DONE.
- VARIATIONS IN FINISHED THICKNESS AT HOT FUSED ENDS SHALL NOT EXCEED 0.25MM.
- SAMPLE DRAWINGS ARE ATTACHED FOR REFERENCE TO UNDERSTAND THE VARIOUS TYPES OF CONSTRUCTIONS

Drgs: 42280916113/42280953278/42280916133/45415155081/41140900002/
R-00 R-00 R-00 R-00 R-00

41770900009
R-00

COPPER FLEXIBLE REQUIREMENTS

ANNEXURE - 'A'

VENDOR	CROSS SECTIONAL AREA PER BRAID	NO.OF BRAIDS	FLEX. WIDTH Tol. +/- 0.5 mm	FLEX. THICKNESS. Tol. +/- 1.0 mm	TUBE SIZE		MIN.FLAT CONTACT WIDTH OF TUBE mm
					O/D	I/D	
	77	5	44.5	17	*	*	41
	77	7	44.8	16	*	*	41
	77	8	44.5	19	*	*	41
	105	5	44.8	19	*	*	41
	105	6	44.8	19	*	*	41
	105	7	48	19	*	*	45
	105	8	48	20	*	*	45

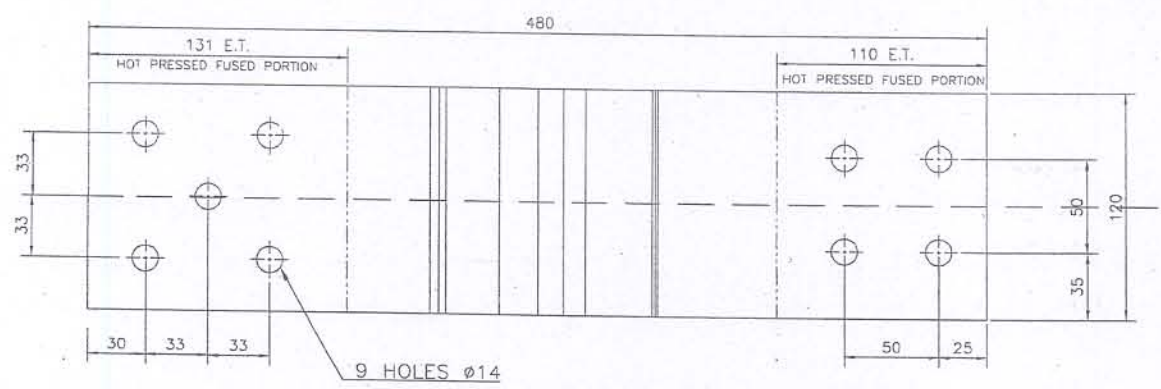
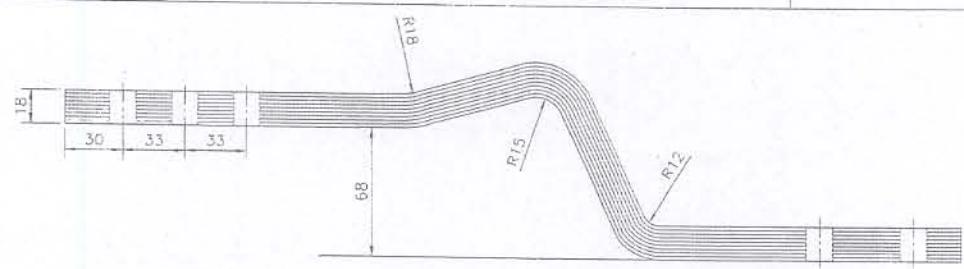
REMARKS :

1. THE TUBE THICKNESS SHALL BE 1.5 MM IN ALL ABOVE CASES.
2. (*) THE TUBE ID AND OD MEETING THE FLEX.WIDTH & THICKNESS REQUIREMENT TO BE SELECTED BY VENDOR.
3. THESE VALUES TO BE MAINTAINED FOR RESPECTIVE FLEXIBLES IRRESPECTIVE OF VALUES GIVEN IN THE DRG.



ALL DIMENSIONS IN MM.
TO THE INTEREST OF THE COMPANY.
ELECTRICALS LIMITED IT MUST NOT BE USED DIRECTLY OR INDIRECTLY IN ANY DETERMINE!
COPYRIGHT & CONFIDENTIAL: THE INFORMATION ON THIS DOCUMENT IS THE PROPERTY OF BHARAT HEV

REV.	DATE	ALTERD	REV.	DATE	ALTERD	REV.	DATE	ALTERD
		CHECKED			CHECKED			CHECKED



VAR.00



NOTE:-

1. TRIM OFF SURPLUS LENGTH AFTER FORMING.
2. ALL SHEETS TO BE HELD TOGETHER AND BOTH ENDS TO BE HOT PRESSED FUSED BEFORE DRILLING.
3. CONDUCTIVITY OF COPPER FLEXIBLE SHOULD BE 100% AT FINISH STAGE.
4. HOT PRESSED COPPER PORTION SHOULD BE WITHSTAND THE METALOGRAPHY TEST.
5. VARIATION OF THICKNESS AT BOTH ENDS MUST NOT EXCEED 0.25 mm.
6. EXPOSED SURFACE WHICH ARE NOT HOT PRESS FUSED TO BE PAINTED WITH MATT BLACK.
7. BOTH ENDS TO BE ELECTROTINNED (TK 13 TO 15 MICRON) HOT PRESS FUSED PORTION.

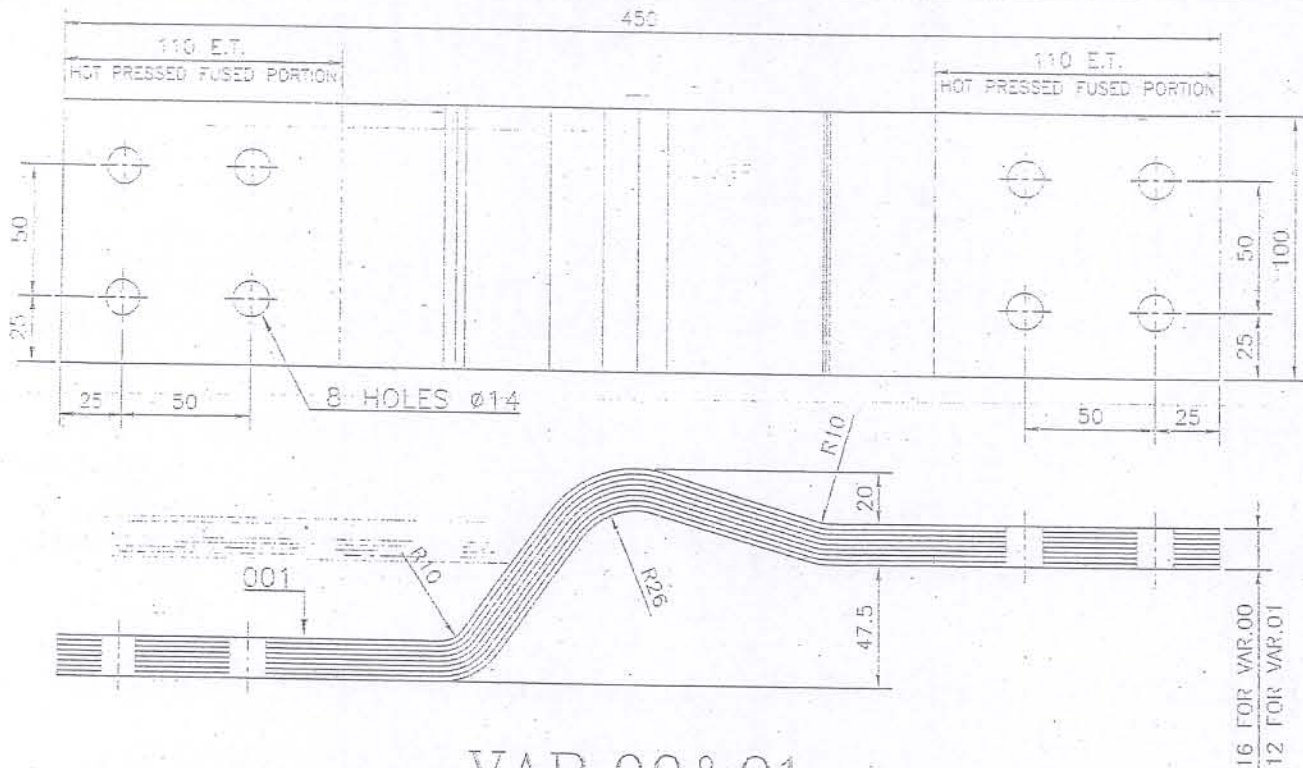
WT. FOR VAR.00 = 10.210 KG.

E.T. AREA FOR VAR.00 = 751 SQCM.

--	045		001	COPPER STRIP 0.4TKx120x530LG				0.172	
VAR 01	VAR 00	REMARKS	ITEM NO.	DESCRIPTION	DRAWING NO.	IT.NO.	AA 120 097 MATL.CODE	001 WT.	00
						VAR.	MATL.SPCN.	QTY.	

CUSTOMER WEST BENGAL POWER CORPORATION LIMITED		PROJECT/PRODUCT 1x250MW SANTHALDIH UNIT - 6					
 BHARAT HEAVY ELECTRICALS LIMITED RUDRAPUR		DRN.	NAME VISHAL	SIGN.	DATE 26.03.10	NO. OF VAR.	
		CKD.	S.BASU				
		APPD.	RK LAL				
DEPTT. ECC	UNTOL.DIM.GR. C/M/F		SCALE N.T.S.	WEIGHT-KG	REF.TO ASSY.DRG.	IT.NO.	NO.OF ITEM
TITLE COPPER STRIP FLEXIBLE FOR S.O.B. CONNECTION					DRAWING NO. 42280916113		REV. 00
					SHEET NO.- 01	NO.OF SHEETS- 01	SIZE- A4

REV.	DATE	ALTERED	REV.	DATE	ALTERED	REV.	DATE	ALTERED
		CHECKED			CHECKED			CHECKED



VAR.00&01

NOTE:-

1. TRIM OFF SURPLUS LENGTH AFTER FORMING.
2. ALL SHEETS TO BE HELD TOGETHER AND BOTH ENDS TO BE HOT PRESSED FUSED BEFORE DRILLING.
3. CONDUCTIVITY OF COPPER FLEXIBLE SHOULD BE 100% AT FINISH STAGE.
4. HOT PRESSED COPPER PORTION SHOULD BE WITHSTAND THE METALLURGY TEST.
5. VARIATION OF THICKNESS AT BOTH ENDS MUST NOT EXCEED 0.25 mm.
6. EXPOSED SURFACE WHICH ARE NOT HOT PRESS FUSED TO BE PAINTED WITH MATT BLACK.
7. BOTH ENDS TO BE ELECTROTINNED (TK 13 TO 15 MICRON) HOT PRESS FUSED PORTION.

WT. FOR VAR.00=6.710 KG.

WT. FOR VAR.01=5.030 KG.

E.T. AREA FOR VAR.00 =575.0 SQCM.

E.T. AREA FOR VAR.01 =535.0 SQCM.

030	040		001	COPPER STRIP 0.4TKx100x494LG			AA 120 097	0.172	
VAR.	VAR.	REMARKS	ITEM NO.	DESCRIPTION	DRAWING NO.	IT.NO.	MATL.CODE	WT.	(V)
01	00					VAR.	MATL.SPCN.	QTY.	(O)

CUSTOMER

MAHARASHTRA STATE POWER
GENERATION CORPORATION LIMITED

PROJECT/PRODUCT

1x500MW KHAPARKHEDA T.P.S.



BHARAT HEAVY ELECTRICALS LIMITED
RUDRAPUR

	NAME	SIGN.	DATE	NO. OF VAR.
DRN.	VISHAL	<i>[Signature]</i>	27.08.09	
CKD.	S.BASU	<i>[Signature]</i>		
APPD.	RK LAL	<i>[Signature]</i>		

DEPT.	UNTOLDIM.GR.	SCALE	WEIGHT-KG	REF.TO ASSY.DRG.	IT.NO.	NO.OF ITEM
ECC	C/M/F	N.T.S.				

TITLE	DRAWING NO.	REV.
-------	-------------	------

COPPER STRIP FLEXIBLE
FOR S.O.B. CONNECTION

45610953278. 00

SHEET NO.- 01 NO.OF SHEETS- 01 SIZE- A4

600006071741770900009

DRG.No.

41770900009

FIRST ANGLE PROJECTION

3

4

5

6

7

8

(ALL DIMENSIONS IN mm)

001,002

355 FOR VAR.00

710 FOR VAR.00

4 HOLESØ14

16

25

50

110

HOT PRESSED FUSED PORTION

R20

R20

R20

R20

10

25

50

110

HOT PRESSED FUSED PORTION

VAR.00

WT. FOR VAR.00=5.360 KG.

50

50

50

50

MANUFACTURING PROCESS

1- TRIM OFF SURPLUS LENGTH AFTER FORMING.

2- REQD.QTY.OF SHEETS TO BE HELD TOGETHER AND BOTH ENDS TO BE HOT PRESS FUSED BEFORE DRILLING.

3- CONDUCTIVITY OF COPPER FLEXIBLE SHOULD BE 100% AT FINISH STAGE.

4- HOT PRESS FUSED COPPER PORTION SHOULD WITHSTAND THE METALLOGRAPHY TEST.

5- VARIATION OF THICKNESS AT BOTH ENDS (HOT PRESS FUSED PORTION) MUST NOT EXCEED 0.25mm.

6- EXPOSED SURFACE WHICH ARE NOT HOT PRESS FUSED TO BE PAINTED WITH MATT BLACK FOR BETTER EMISSIVITY.

7- BOTH ENDS TO BE ELECTROTTNNED HOT PRESS FUSED PORTION (E.I.TK. 13 TO 15 MICRON)

040

VAR00

REMARKS

ITEM No.

001

0.4TK.x50x750 LG.COPPER STRIP

DESCRIPTION

DELIVERY No.

ITN

VAL

0.134

AA120087

UN

NAME OF CUSTOMER

MAITHON POWER LIMITED

NAME OF PROJECT

MAITHON RIGHT BANK, 2x525 MW, TPP

DEPT

NAME

SIGN

DATE

DSGNRUPESH KUMAR

11/09/10

BDE

CHD RUPESH KUMAR

11/09/10

APPD

S. MINJ

11/09/10

TITLE

COPPER STRIP FLEXIBLE CONNECTION

DRN

SCALE-1:1

DRAWING No.

REV

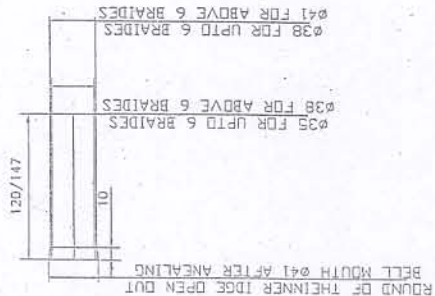
00

41770900009

SHT NO 01

NO OF

SHT 01



CUSTOMER:	PROJECT:
-----------	----------

TITLE
Cu Braided Flexible

DRAWING NO. 4280916131 REV. 00

SHEET NO.-	01	NO.OF SHEETS-01	SIZE-A4
------------	----	-----------------	---------

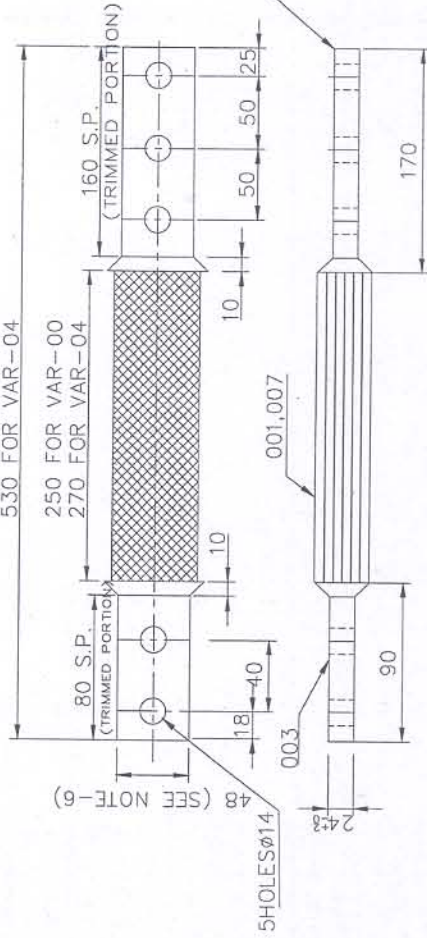
1. EACH FLEXIBLE BRAID IS OF 38 S.W.G. WIRE HAVING CROSS SECTION Z mm².
2. LENGTH OF COPPER WIRE IN THE BRAID SHALL BE (A+15)mm.
3. EACH BRAID SHALL BE OF DIM.32 TKX48 AND LENGTH (A+15)mm IN LOOSE FORM
4. BOTH END SHALL BE ELECTRODIPPED 15 MICRON.
5. ALL THE BRAIDS SHALL BE SUITABLY PRESSED AT BOTH END TO GET THE SPECIFIED OVER ALL DIM. IN TERMS OF V & T IF REQUIRED ENDS MAY BE PRESSED AGAIN TO MAINTAIN FLATNESS.
6. EACH FLEXIBLE ARE TO BE WRAPPED WITH POLYTHENE SHEET.
7. ENDS ARE TO BE SWAGED AND SURFACED TO BE FLAT AND FREE FROM BLEMISHES.

- 1) W* is the minimum flat contact width of the tube.
- 2) T is the thickness of flexible with tolerance of ± 1.0 mm.
- 3) W1 is the overall width of flexible with tolerance of ± 0.5 mm.

35415151774

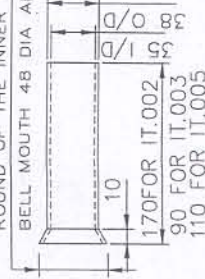
510 FOR VAR=00
530 FOR VAR=04

(SEE NOTE-6)



VAR-00 & 04

ROUND OF THE INNER EDGE OPEN OUT
BELL MOUTH 48 DIA AFTER ANNEALING



NOTE: -

1. EACH FLEXIBLE BRAND IS OF 38 S.W.G. WIRE HAVING CROSS SECTION .05 mm2.
2. ENDS ARE TO BE SWAGED AND SURFACES TO BE FLAT AND FREE FROM BLEMISHES.
3. IF REQUIRED ENDS MAY BE PRESSED AGAIN TO MAINTAIN FLATNESS.
4. FOR SILVER PLATING REF. DRG. NO. 4541000005.
5. EACH FLEXIBLE ARE TO BE WRAPPED WITH POLYTHENE SHEET
6. AT LEAST 42 MM FLAT SURFACE IN WIDTH OF FLEXIBLE TO BE OBTAINED FOR PROPER CONTACT FORMATION.

002,003,005

S.P.AREA OF VAR.00 & VAR-04 = 389.5 CM SQ.

S.P. AREA OF VAR. 01.02.03 = 403.5 CM SQ.

WT.FOR VAR.00=4.35 KG. VAR-04=4.494 KG.

WT.FOR VAR.01&03=3.38 KG.

WT.FOR VAR.02=4.416KG.

FINISH WT.FOR VAR.00=4.00 KG. & VAR-04=4.15 KG.

FINISH WT.FOR VAR.01&03=2.98 KG.

FINISH WT.FOR VAR.02=4.016 KG.

REV 03	REV 14.02.08	ALTERED MAY 04	REV 02	DATE 12.12.07	ALTERED A.K.S.
VAR-04 ADDED.			1.VAR-03 ADDED. 2.EACH FLEXIBLE BRAID WAS OF 42 S.W.G		

REV 01	DATE 17.06.06	ALTERED CHECKED	A.K.S.
VAR-02 & NOTE-6 ADDED. WIDTH DIM. WAS 44.5			

ADDITIONAL INFORMATION	GENERAL
W.O.	U
STATUS OF DRAWING	

DISTRIBUTION OF PRINTS

REV 01	DATE 17.06.06	ALTERED CHECKED	A.K.S.
VAR-02 & NOTE-6 ADDED. WIDTH DIM. WAS 44.5			

[illegible]

भारत हेवी इलेक्ट्रिकल्स लि.
JHANSI

DEPT	BDE	GRADE OF TOL. DIM.		SCALE N. T. S.	WE
CODE	401	C/N/F			
TITLE					

COPPER BRAIDED FLEX

ENERAL

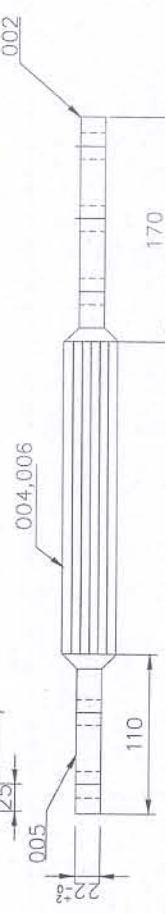
DRN	NAME	SIGN	DATE
CID	A.K.SRIVASTAVA		01.06.06
ADDA	UMESH		01.06.06
	P. K. P.		01.06.06

REF. NO.	QTY.	UNIT	DESCRIPTION	DATE	BY	REMARKS

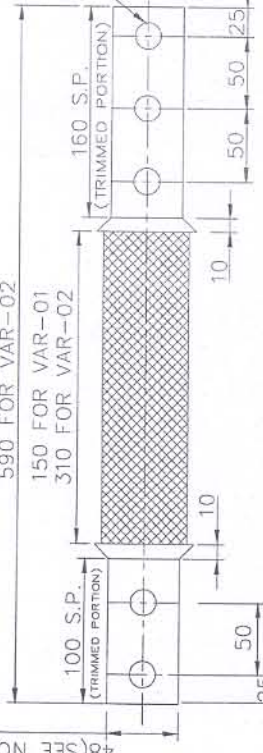
35415151774	01	NO. OF SHEET	01
-------------	----	--------------	----

VAR.04 S.C.B. END	VAR.03 G.T. END	VAR.02 G.T. END	VAR.01 G.T. END	VAR.00 GTS END	REMARKS	ITEM NO.	DESCRIPTION	DRAWING NO	THQ WAVE	MAIL CODE	UNIT WT. GMS
008	--	--	--	--		007	3.2 TK X 48 X 550 LG. CU. FLEXIBLE BRAID			JS 1204510610 AA 12010	0.509 001
--	--	007	--	--		006	3.2 TK X 48 X 610 LG. CU. FLEXIBLE BRAID			JS 1204510610 AA 12010	0.565 001
--	001	001	001	--		005	38 O/D X 35 I/D X 120 LG. CU. TUBE			JS 1201016114 AA 12016	0.182 001
--	007	--	--	--		004	3.2 TK X 48 X 450 LG. CU. FLEXIBLE BRAID			JS 1204510610 AA 12010	0.417 001
001	--	--	--	001		003	38 O/D X 35 I/D X 100 LG. CU. TUBE			JS 1201016114 AA 12016	0.132 001
001	001	001	001	001		002	38 O/D X 35 I/D X 180 LG. CU. TUBE			JS 1201016114 AA 12016	0.273 001
--	--	--	--	008		001	3.2 TK X 48 X 530 LG. CU. FLEXIBLE BRAID			JS 1204510610 AA 12010	0.491 001

VAR-01,02,03



430 FOR VAR-01
590 FOR VAR-02

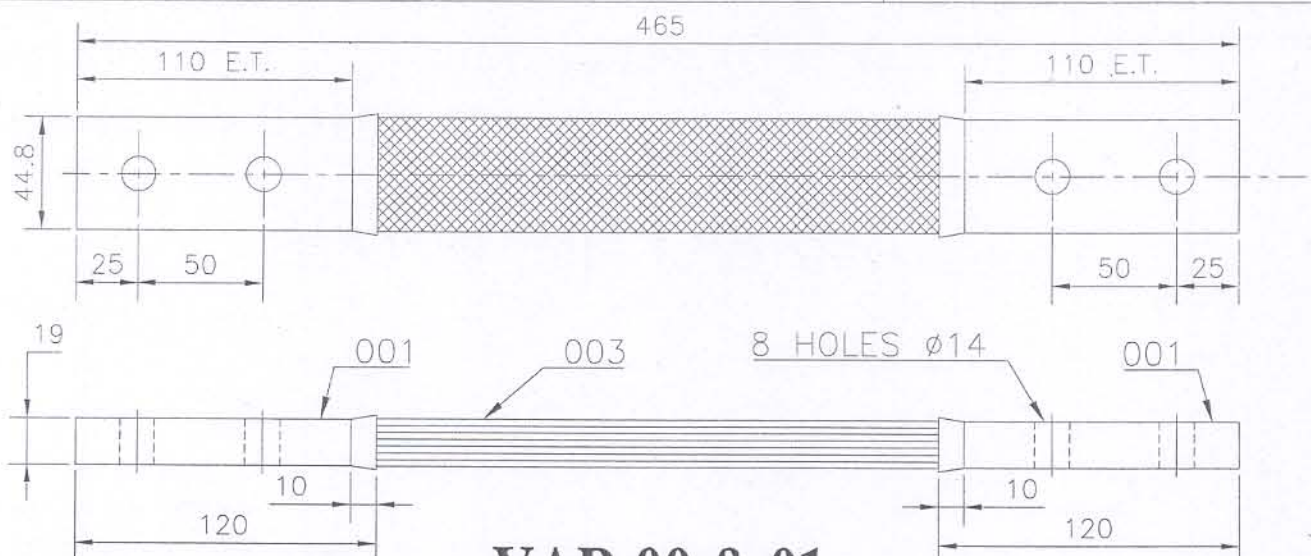
150 FOR VAR-01
310 FOR VAR-02

5HOLESØ18 FOR VAR-01 & 02
5HOLESØ14 FOR VAR-03

GENERAL

COPYRIGHT & CONFIDENTIAL: THE INFORMATION ON THIS DOCUMENT IS THE PROPERTY OF BHARAT HEAVY ELECTRICALS LIMITED. IT MUST NOT BE USED DIRECTLY OR INDIRECTLY IN ANY DETERIMENTAL TO THE INTEREST OF THE COMPANY.

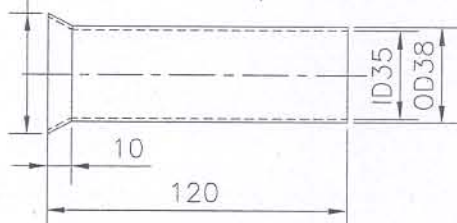
1			2			3		
REV.	DATE	ALTERD	REV.	DATE	ALTERD	REV.	DATE	ALTERD
CHECKED			CHECKED			CHECKED		



VAR.00 & 01

ROUND OF THE INNER EDGE OPEN OUT
BELL MOUTH 48 DIA AFTER ANNEALING

(E.T.=ELECTRO TINNING)



IT.001

NOTE:



1. EACH FLEXIBLE BRAID IS OF 38 S.W.G. WIRE HAVING CROSS SECTION 105 mm².
2. ENDS ARE TO BE SWAGED AND SURFACES TO BE FLAT AND FREE FROM BLEMISHES.
3. E.T. TO BE DONE 13 TO 15 MICRONS.
4. PROPER MARKING TO BE DONE OF DRG. NO.& VAR.
5. EACH FLEXIBLE ARE TO BE WRAPPED WITH POLYTHENE SHEET.

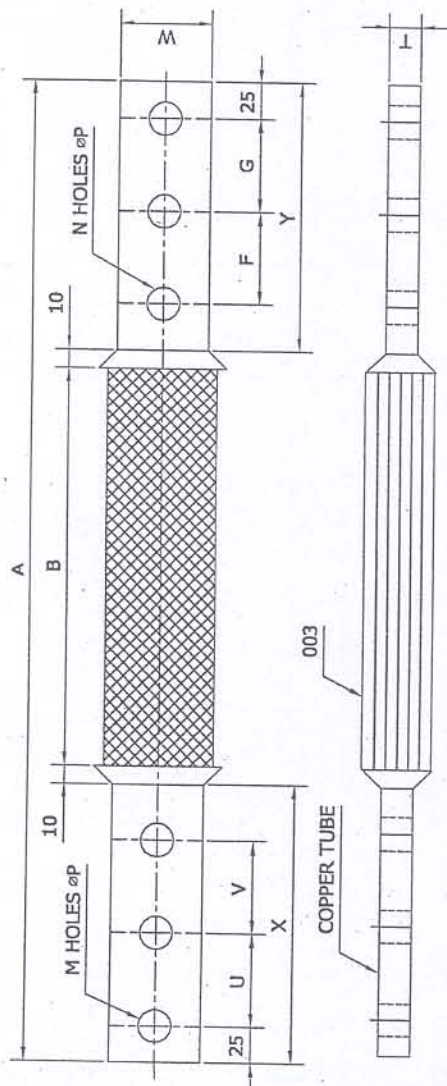
WT. FOR VAR.00=3.380 KG

WT. FOR VAR.00=3.810 KG

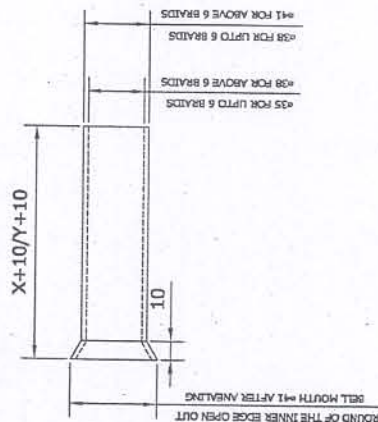
E.T. AREA FOR VAR.00/01=340.0 SQCM

008	007		002	COPPER BRAIDS 3.2TKx48x470 LG.				0.430	
							AA 120 10	001	
002	002		001	COPPER TUBE OD38xID35x120 LG.				0.185	
							AA 120 16	001	
VAR 01	VAR 00	REMARKS	ITEM NO.	DESCRIPTION	DRAWING NO.	IT.NO.	MATL.CODE	WT.	50
						VAR.	MATL.SPCN.	QTY.	

		CUSTOMER MAHARASHTRA STATE POWER GENERATION CORPORATION LIMITED		PROJECT/PRODUCT 2x500MW BHUSAWAL T.P.S.				
	BHARAT HEAVY ELECTRICALS LIMITED RUDRAPUR				NAME	SIGN.	DATE	NO. OF VAR.
				DRN.	VISHAL		27.02.10	
				CKD.	S.BASU			
				APPD.	RK LAL			
DEPTT. ECC	UNTOL.DIM.GR. C/M/F		SCALE N.T.S.	WEIGHT-KG	REF.TO ASSY.DRG.		IT.NO.	NO.OF ITEM
TITLE COPPER BRAIDED FLEXIBLE					DRAWING NO. 42510911170			REV. 00
					SHEET NO. - 01		NO.OF SHEETS- 01	SIZE- A4



VAR -00 TO 04



DETAIL OF COPPER TUBE
(BEFORE PRESSING)

DETAIL OF COPPER TUBE (BEFORE PRESSING)										GENERAL									
INVENTORY NO.										TYPE OF PRODUCT									
SIGN & DATE										NAME OF CUSTOMER/PROJECT									
<div> <div> <div>REV</div> <div>DATE</div> </div> <div> <div>ALTERED</div> <div>CHECKED</div> </div> </div>										<div> <div>STATUS OF DRAWING</div> <div>U</div> </div>									
										<div> <div>DISTRIBUTION OF PRINTS</div> <div></div> </div>									
<div> <div>DHPTT</div> <div></div> </div>										<div> <div>NAME</div> <div>SIGN</div> </div>									
<div> <div>NO. OF PRINT</div> <div></div> </div>										<div> <div>DRN.</div> <div>PUSHKAR</div> </div>									
<div> <div>REV</div> <div></div> </div>										<div> <div>CHKD.</div> <div>BE LAL</div> </div>									
<div> <div>DATE</div> <div></div> </div>										<div> <div>APPD.</div> <div>SD SINGH</div> </div>									
<div> <div>REV</div> <div></div> </div>										<div> <div>WT.(KG)</div> <div></div> </div>									
<div> <div>GRADE OF UNSTOLDIM</div> <div>C/M/F</div> </div>										<div> <div>SCALE</div> <div>N.T.S.</div> </div>									
<div> <div>EC</div> <div></div> </div>										<div> <div>DPT.</div> <div></div> </div>									
<div> <div>TITLE</div> <div></div> </div>										<div> <div>DRAWING NO.</div> <div>3 541 08 11 090</div> </div>									
<div> <div>COPPER BRAIDED FLEXIBLE</div> <div></div> </div>										<div> <div>REV.</div> <div>00</div> </div>									
<div> <div>SHEET NO. 01</div> <div></div> </div>										<div> <div>NO. OF SHEET</div> <div>01</div> </div>									